

GOVERNMENT OF MAHARASHTRA
DIRECTORATE OF STEAM BOILERS

Kamgar Bhavan, 7th Floor, Plot No.C-20, Block-E,
Bandra Kurla Complex, Bandra(East), Mumbai-400051.

Tel.No. 022-26571198/26571304/26571352 . Fax No.022-26571283.

Email ID-dsbmumbaiho@gmail.com

No.SB-5/SBC/2014/ 21970

Dated : 04 FEB 2014

To :

✓ M/s. Jailaxmi Casting & Alloys Pvt. Ltd.,
Gut No. 74/75, Village Farola, Tal.: Paithan,
Dist.: Aurangabad 431 107.

Subject : Approval as 'Steel Maker' (Steel Bars / Billets / Flats)
under Indian Boiler Regulations. 1950.

- (1) Cast Billets- (100mm x 100mm , 200mm x 200mm & 200mm to 240mm)
- (2) Rolled bars 25mm x 125mm
- (3) Rolled flats special profile section: 60x7 & 80 x 7 mm.

Gentleman,

With reference to your letter No. NIL, dated 09-12-2013, and subsequent to the visit of an Inspecting Officer of this Directorate to your workshop on 28-01-2014, for the purpose of verification of your competency to manufacture of Steel Products, I have to inform you that the same is found satisfactory. You are now provisionally permitted to manufacture the same, under the purview of Indian Boiler Regulations, 1950 and under the supervision of this Directorate for a period up to **31.12.2014**, subject to the following conditions:

1. On line Spectro analysis of steel during ladle refining or continuous casting shall be witnessed by the Inspecting Officer, initially for a few heats.
2. Wherever heat treatment is done as per customer requirement then offer online heat treatment chart to the visiting officer, prior to inspection of above items for physical and chemical test.
3. Submit chemical analysis report to this office for acceptance.
4. Steel Products shall be offered for dimensional check and visual inspection for finish, surface defects etc.
5. On satisfactory tests the stamp of the Inspecting Officer shall be punched on the Steel Products and certificates in Form IV shall be prepared and submitted along with heat treatment charts, ultrasonic test report, physical test and chemical report for final acceptance and counter signature.
6. Each Steel Products should punched with charge number, heat number and inspecting officer stamp etc.
7. Any deviation in material from 'Technical Delivery Conditions' laid down by your customer shall be brought to the notice of inspecting officer at the time of inspection of finished material even though the material fulfills the requirements of specification of code.
8. Inspection fee at the rate Rs.500/-(Rupees five hundred only) per ton(1000 kgs) OR part thereof should be paid in advance before visit of an Inspecting Officer.
9. A separate record of customers complaints regarding product quality and documentation, in the form of register shall be maintained and shown to the visiting officer as and when called for.

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